

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
27 June 2002 (27.06.2002)

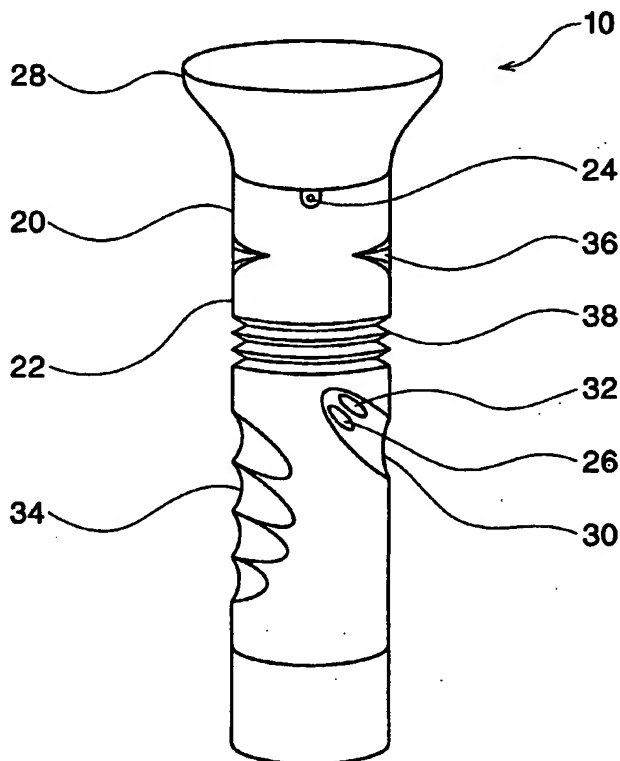
PCT

(10) International Publication Number
WO 02/49497 A2

- (51) International Patent Classification⁷: A47L 17/04, 13/34, 13/26
- (21) International Application Number: PCT/US01/50057
- (22) International Filing Date:
21 December 2001 (21.12.2001)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
60/257,842 21 December 2000 (21.12.2000) US
- (71) Applicant: THE PROCTER & GAMBLE COMPANY
[US/US]; One Procter & Gamble Plaza, Cincinnati, OH
45202 (US).
- (72) Inventors: PIERONI, Lucio; 12-20-102 Kurakuen Ni-
ban-cho, Nishinomiya, Hyogo 662-0082 (JP). FOLEY, Pe-
ter, Robert; 3326 Glenhurst Place, Cincinnati, OH 45209
(US).
- (74) Agents: REED, T., David et al.; The Procter & Gam-
ble Company, 5299 Spring Grove Avenue, Cincinnati, OH
45217-1087 (US).
- (81) Designated States (*national*): AE, AG, AL, AM, AT, AT
(utility model), AU, AZ, BA, BB, BG, BR, BY, BZ, CA,
CH, CN, CO, CR, CU, CZ, CZ (utility model), DE, DE
(utility model), DK, DK (utility model), DM, DZ, EC, EE,
EE (utility model), ES, FI, FI (utility model), GB, GD, GE,
GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ,
LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN,
MW, MX, MZ, NO, NZ, PH, PL, PT, RO, RU, SD, SE, SG,
SI, SK, SK (utility model), SL, TJ, TM, TR, TT, TZ, UA,
UG, UZ, VN, YU, ZA, ZW.

[Continued on next page]

(54) Title: A MOTORIZED HAND-HELD SCRUBBING AND DISPENSING DEVICE AND A METHOD OF USE THEREFOR



(57) Abstract: A hand-held scrubbing device for cleaning a surface includes a waterproof casing having an interior area and an exterior area. The interior area has an electromechanical motor, a battery joined to the electromechanical motor, and a dispensing chamber joined to a dispensing mechanism. The exterior area has an orifice joined to the dispensing mechanism, a dispensing activator joined to the dispensing mechanism, and a scrubbing surface joined to the electromechanical motor. When the dispensing chamber is filled with a cleaning composition and when the dispensing activator is activated, the dispensing mechanism expels a portion of the cleaning composition from the waterproof casing, via the orifice. Furthermore, the electromechanical motor provides a mechanical action to the scrubbing surface. A method for cleaning an item employs such a hand-held scrubbing device. A cleaning kit includes such a hand-held scrubbing device and a cleaning composition.

WO 02/49497 A2



(84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— *without international search report and to be republished upon receipt of that report*

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

A MOTORIZED HAND-HELD SCRUBBING AND DISPENSING DEVICE AND A METHOD OF USE THEREFOR

FIELD OF THE INVENTION

The present invention relates to a hand-held scrubbing device and a method of use therefor. Specifically, the present invention relates to a hand-held scrubbing device which contains an electromechanical motor and a cleaning method employing the hand-held scrubbing device.

BACKGROUND OF THE INVENTION

Cleaning a surface, such as a hard surface, may often require intense scrubbing, especially in cases where the item to be cleaned has dirt, oils, and/or grime encrusted thereupon. Furthermore, this scrubbing is typically very tedious and labor-intensive, especially where there are multiple surfaces and/or a large surface to be cleaned. Such scrubbing may also take a long time, and may thus be excessively burdensome.

In particular cases, such as where the food is encrusted and/or baked and/or burned onto dishes, pots, pans, etc., it may be desirable to apply a cleaning composition, for example, a liquid dishwashing composition, to the dish in order to clean it. Examples of soils that are particularly difficult to clean include baked on or burned-on polymerized grease, polymerized starch, polymerized proteins, or mixtures thereof. Typically, the person cleaning the dish will apply the dishwashing composition to the dish, either directly or indirectly, and simultaneously use a sponge or even a scrubbing pad, such as steel wool, to clean the dish. However, even when a scrubbing pad is used, intensive scrubbing, and therefore significant manual labor, may be required before the dish is cleaned to the person's satisfaction. This manual cleaning is both exhausting, and extremely time-consuming.

While mechanical and electrical devices are known for industrial or manual labor applications, such as sanding, polishing, buffing, etc., these devices are very heavy and are not suitable for cleaning relatively delicate items, such as dishes. Furthermore, such devices do not provide a dispensing function for a

cleaning composition, or multiple cleaning compositions. In addition, such devices are typically intended for heavy manual applications, and may be very noisy, and/or deliver significant, and even uncomfortable levels of vibrations to the user. Thus, these devices are unsuitable for extended, everyday use.

Accordingly, the need exists for an improved device and kit for household cleaning. The need also exists for an improved method for cleaning, which employs such an improved device.

SUMMARY OF THE INVENTION

The present invention relates to a hand-held scrubbing device for cleaning a surface which includes a waterproof casing having an interior area and an exterior area. The interior area has an electromechanical motor, a battery joined to the electromechanical motor, and a dispensing chamber joined to a dispensing mechanism. The exterior area has an orifice joined to the dispensing mechanism, a dispensing activator joined to the dispensing mechanism, and a scrubbing surface joined to the electromechanical motor. When the dispensing chamber is filled with a cleaning composition and when the dispensing activator is activated, the dispensing mechanism expels a portion of the cleaning composition from the waterproof casing, via the orifice. Furthermore, the electromechanical motor provides a mechanical action to the scrubbing surface. The present invention also relates to a method for cleaning an item with such a hand-held scrubbing device, and a kit comprising such a hand-held scrubbing device and a cleaning composition.

It has now been found that a hand-held scrubbing device may provide significant mechanical action so as to clean an item, while still being light enough for extended use. Furthermore, it has been found that a hand-held scrubbing device may also dispense a cleaning composition, and also provide a mechanical action for cleaning an item. Such a hand-held scrubbing device may be easy to hold, comfortable to use, and yet may be useable on relatively delicate items such as dishes, plates, tableware, or even glassware. The hand-held scrubbing device may also provide acceptable cleaning, while reducing the transfer of annoying vibrations to the user, so as to provide an improved method for cleaning an item, and especially dishware. Furthermore, the present invention may reduce the need for pre-soaking tough and/or hardened stains and may make it easier to remove encrusted soils.

The present invention may also provide improved sanitation, especially when disposable scrubbing surfaces are employed, which may lead to improved health benefits. In addition, the hand-held scrubbing device may reduce consumer's hand contact with the cleaning solution, and the time spent to clean the item. This provides the user with more free time, and may also minimize the potential for skin irritation.

These and other features, aspects, advantages, and variations of the present invention, and the embodiments described herein, will become evident to those skilled in the art from a reading of the present disclosure with the appended claims, and are covered within the scope of these claims.

BRIEF DESCRIPTION OF THE FIGURES

While the specification concludes with claims particularly pointing out and distinctly claiming the invention, it is believed that the invention will be better understood from the following description of the accompanying figures in which:

Fig. 1 is an exterior side view of a preferred embodiment of a hand-held scrubbing device;

Fig. 2 is a cut-away side view of a preferred embodiment of a hand-held scrubbing device;

Fig. 3 is a side view of a preferred embodiment of a hand-held scrubbing device which has a water connection; and

Fig. 4 is a partial side view of a preferred embodiment of a hand-held scrubbing device in a recharging stand.

DETAILED DESCRIPTION OF THE INVENTION

All percentages, ratios and proportions herein are by weight, unless otherwise specified. All temperatures are in degrees Celsius (°C), unless otherwise specified. All documents cited are incorporated herein by reference in their entireties. Citation of any reference is not an admission regarding any determination as to its availability as prior art to the claimed invention. The figures herein are not necessarily drawn to scale.

As used herein, the term "hand-held" describes an item, at least one part of which is easily and conveniently handled in an average-sized human hand. Preferably, this term indicates that the entire item has an ergonomic size, weight, and shape which makes it easy to comfortably hold in the hand, during use.

As used herein, the term "waterproof" indicates that unless opened, broken, cracked, etc., the item is substantially impervious to water inadvertently entering the interior area of the item, during normal use. This term does not encompass any water which is specifically added, or desirably added into the interior of the item.

Referring to the figures, Fig. 1 shows an exterior side view of a preferred embodiment of the hand-held scrubbing device (HHSD) of the present invention. In Fig. 1, the HHSD, 10, has a waterproof casing, 20, which contains an exterior area, 22. The exterior area, 22, contains an orifice, 24, from which the cleaning composition (Fig. 2, at 50), is dispensed when a dispensing activator, 26, is activated. In Fig. 1, the HHSD, 10, also contains a scrubbing surface, 28, joined to the exterior area, 22. The dispensing activator, 26, is located in a thumb grip, 30, which also contains a motor activator, 32. The thumb grip, 30, combines with an ergonomic grip, 34, to reduce slippage. The exterior area, 22, also contains a vibration buffer, 36, distal from the ergonomic grip, 34, and a pivoting portion, 38, therebetween.

The casing useful herein may be formed of any material, especially plastic, resin, and/or a polymer, and is waterproof, so as to prevent water and/or cleaning solution from contacting and damaging the components contained therein. Furthermore, the waterproof casing herein may be formed in a variety of colors, designs, etc., so as to appeal to various kitchen decorating styles. In a preferred embodiment, the waterproof casing of the HHSD has interchangeable color panels which users may employ to customize the HHSD according to their own tastes.

For ease of use, the HHSD and/or the waterproof casing is preferably designed to float when dropped into water; thus, the density of the HHSD during use is preferably less than 1.0 g/cm^3 . The size, shape, weight, balance, and other physical characteristics of the waterproof casing and/or the exterior area may vary without departing from the scope of the present invention. The size of the HHSD may vary considerably depending upon the desired shape, but at least a portion of the HHSD should be of a size and shape which is ergonomically-designed; i.e., convenient and comfortable to hold in the hand. Preferably, the HHSD is from about 3 cm to about 50 cm, and more preferably from about 5 cm to about 30 cm in length, while the height and width of the HHSD are each independently from about 0.5 cm to about 20 cm, and more preferably from about

1 cm to about 15 cm. However, these measurements are not intended to be in any way limiting to the present invention, as long as the HHSD is able to be easily and comfortably held in the average human hand. Thus, the HHSD is preferably be designed to have a generally wand-like shape, a pistol-like shape, an ergonomically-contoured shape, and a combination thereof. Furthermore, the HHSD may be ergonomically-designed to be used in the left hand, the right hand, or both, as desired. Accordingly, a thumb grip and/or ergonomic grip to reduce slippage is highly preferred. While the HHSD of Fig. 1 is intended to be held like a flashlight in the right hand, other embodiments and designs are also included herein.

For ease of use and ease of holding, it is preferred that the HHSD weigh from about 1 g and about 1 kg, preferably from about 10 g to about 500 g, and more preferably from about 20 g to about 400 g, when no cleaning composition is contained therein. Without intending to be limited by theory, it is believed that a HHSD outside the above ranges may be either 1) too heavy for the average person to use either repeatedly, and/or for an extended period of time, or 2) may not possess sufficient cleaning composition capacity, and/or battery life to be useful for an extended period of time.

To facilitate cleaning, the orifice, 24, of Fig. 1 is positioned so as to expel the cleaning composition (Fig. 2 at 50) directly on to the item to be cleaned. Alternatively, the orifice may be positioned to expel the cleaning composition directly onto the scrubbing surface, or onto both the scrubbing surface and the item to be cleaned. In a preferred embodiment, the orifice is positioned such that expelled cleaning composition is directed towards the back side of the scrubbing surface; i.e., the side opposite where the scrubbing surface touches the item to be cleaned. In a preferred embodiment, the orifice is designed to produce a foam from the cleaning composition when it is expelled from the orifice, by, for example, injecting air into the cleaning composition.

In Fig. 1, the dispensing activator, 26, is a pressure-sensitive button which is joined to and which activates a dispensing mechanism (Fig. 2 at 48) to expel the cleaning composition (Fig 2 at 50) from the orifice, 24. The dispensing activator useful herein may be any type of electrical dispensing activator, pressure-sensitive dispensing activator, trigger-type dispensing activator, pump-type dispensing activator, or other dispensing activator, as desired. Similarly in Fig. 1, the motor activator, 32, is a pressure-sensitive button which activates the

electromechanical motor (Fig. 2 at 42) which in turn provides a mechanical action to the scrubbing surface, 28. The motor activator on the exterior area of the HHSD is optional, as it may also be in the internal area of the waterproof casing. For example, the HHSD's electromechanical motor may be designed to "automatically" turn on and off when aligned to a certain angle for use, and/or when removed from a recharging stand. The dispensing activator and/or the motor activator useful herein may be designed as a button, a switch, a dial, etc., and may activate the dispensing mechanism, and the electromechanical motor, respectively, only while being activated (e.g., depressed), until activated a second time, etc. In a preferred embodiment, the dispensing activator and motor activator are variable-speed motor activators, where the harder they are depressed, the farther they are turned, etc., then the faster the cleaning composition is expelled, and the faster is the mechanical action provided by the electromechanical motor, respectively. In Fig. 1, both the dispensing activator, 26, and the motor activator, 32, are designed to be easily pressed during use, either one at a time, or concurrently.

The scrubbing surface useful herein is preferably formed of a sponge, a brush, a woven material, a nonwoven material, an abrasive material, a plastic material, a cloth material, a polymeric material, a resin material, a rubber material, or a mixture thereof, preferably a brush, an abrasive material, a foam rubber material, a functional absorbent material (FAM), a polyurethane foam, and a mixture thereof. If the scrubbing surface is formed from a relatively delicate material, or a material which is easily torn, then it is preferable that this material be covered, partially or completely, with a water-permeable, more robust material, such as a nonwoven material.

Preferably, the FAM useful herein has an absorbent ability of more than about 20 g H₂O/g, more preferably, 40 g H₂O/g by weight of FAM. Such a preferred FAM is described in U.S. Pat. No. 5,260,345 to DesMarais, et al., issued on November 9, 1993 or U.S. Pat. No. 5,889,893 to Dyer, et al., issued on May 4, 1999. Examples of a preferred polyurethane is described in U.S. Pat. No. 5,089,534 to Thoen, et al., issued on February 18, 1992; U.S. Pat. No. 4,789,690 to Milovanovic-Lerik, et al., issued on December 6, 1988; Japanese Patent Publication No. 10-182780 to Kao Corporation, published on July 7, 1998; Japanese Patent Publication No. 9-30215 to Yokohama Gum, published on February 4, 1997; Japanese Patent Publication No. 5-70544 to The Dow

Chemical Company, published on March 23, 1993; and Japanese Patent Publication No. 10-176073 to The Bridgestone Company, published on June 30, 1998.

Preferably, the scrubbing surface is not hard, but instead has at least one resilient portion, preferably resilient portion which is covered by an abrasive portion. Such an optional resilient portion allows the user to vary the amount of contact, pressure, etc., between the scrubbing surface and the item to be cleaned, for example, a dish or glassware. The scrubbing surface is also preferably a porous scrubbing surface with an open-celled structure to enhance cleaning and the passage of water and cleaning composition through the scrubbing surface. Such a porous scrubbing surface may also promote desirable lathering characteristics when used with a cleaning composition.

The scrubbing surface may be permanently affixed to the waterproof casing and/or joined to the exterior area. However, in many cases, it is desirable to provide a detachable scrubbing surface which may be easily removed, replaced, and/or exchanged. For example, a plurality of scrubbing surfaces may be provided, each of which has particular cleaning characteristics, such as a predetermined resiliency, a special shape, a special cleaning chemistry, etc. The detachable scrubbing surface useful herein may be shaped in virtually any shape, as desired, but is preferably designed with the item to be cleaned, in mind. For example, a scrubbing surface designed for cleaning a flat plate should have at least one large, flat side for contacting the flat plate, whereas a scrubbing surface for cleaning a champagne flute should be elongated and thinner. In addition, the hardness/softness and texture of the scrubbing surface may also be varied; a soft scrubbing surface may be provided for cleaning delicate materials such as bone china, a soft and elongated scrubbing surface may be provided for cleaning crystalware, a hard and abrasive scrubbing surface may be provided for cleaning pots and pans, etc. Each of these scrubbing surfaces may be detachably fixed to the HHSD, and exchanged as appropriate. In addition, a detachable scrubbing surface has the advantages of being easily replaced when worn out, when the cleaning composition impregnated therein is used up, for sanitation purposes, etc. Furthermore, the detachable scrubbing surface may contain various chemistries impregnated on separate scrubbing surfaces, impregnated on the same scrubbing surface, impregnated in different physical locations on the same scrubbing surface, etc. This is especially useful for chemistries which may be

incompatible with each other if provided in a single composition, for example, bleaches, enzymes, pH buffers, etc. If separate scrubbing surfaces are provided, each may be directed to a specific type of cleaning; for example, oil/fat dispersants, abrasives, etc. Such a design may also allow a user to employ sequential chemistries to an item to be cleaned, so as to provide optimum results.

Thus, the scrubbing surface is preferably impregnated with a cleaning composition which may be any consumer product composition which is intended to be directly or indirectly (e.g., by dispersing in water) applied to an item to be cleaned. The item to be cleaned is usually subjected to a scrubbing action, either during, or after application of the cleaning composition. Typically, the cleaning composition herein will be a hard surface cleaning composition, although other types of cleaning compositions may be useful herein as well. Without intending to be limited by theory, it is believed that a hard surface cleaning composition may especially benefit from the HHSD, kit and method herein, as they are commonly used in a hand-washing situation, and in a situation where extended scrubbing is required. The cleaning composition herein is typically soluble, preferably highly soluble, in water.

While the physical properties of the cleaning composition should be considered when designing the scrubbing surface, the cleaning composition useful herein is not limited in physical form, and may be aqueous or non-aqueous, and may be in a liquid, solid, paste, foam, granule, gel, or any other consumer-acceptable form, as long as it may be impregnated in the scrubbing surface, and released therefrom for use to clean an item. The scrubbing surface may be impregnated with the cleaning composition by a variety of methods, such as by spraying the cleaning composition onto the scrubbing surface, by immersing the scrubbing surface in the cleaning composition, by forming the scrubbing surface around the cleaning composition, by injecting the cleaning composition into the scrubbing surface, etc. Typically, the cleaning composition will be released by contacting the scrubbing surface with water, although other methods, such as heat-activation, are also possible, and included herein.

Such a design may also allow a user to employ sequential chemistries to provide optimum results.

In addition, the detachable scrubbing surface may incorporate a dye or color change chemistry that signals when it should be replaced for sanitary, or other reasons, and/or when the chemistry impregnated therein is exhausted. For

example, a bacteria-sensitive dye may be employed, that changes color when live bacteria are present in significant numbers.

In Fig. 1, the optional vibration buffer, 36, serves to reduce the amount and/or intensity of the vibrations transmitted to the user and/or to the surrounding environment. This may significantly enhance the amount of time which the HHSD can be comfortably used and may also significantly reduce the noise level of the HHSD, during use. Such a vibration buffer is thus highly desirable. The vibration buffer useful herein may be designed by, for example, providing a foam rubber buffer in the interior area and/or the exterior area, by incorporating one or more soft plastic or rubber gaskets into the HHSD, etc. In a preferred embodiment, the HHSD provides less than about 85 decibels (dB) of noise, preferably from about 0 dB to about 75 dB of noise, and more preferably from about 35 dB to about 70 dB of noise during use, as compared to a typical ambient background noise level of about 50 dB to 55 dB. Noise level can be controlled either via the use of low noise electrical engines, or via the incorporation of noise buffers into the design of the HHSD. A noise buffer may be provided by, for example, using rubber or plastic-dampened motor mountings, and/or a layered case design with light weight insulation or air incorporated in between the layers. The latter may also serve to increase the 'floatability' of the HHSD.

It is also preferred that the electromechanical motor provide an acceptable noise character during use. For example, a high-pitched whine such as found in a dentist's drill is typically unacceptable to a typical consumer. Accordingly, the noise character of the HHSD during use, charging, etc. should be such that the peak frequency is less than about 3 kHz, preferably less than 1.5 kHz. Even more preferably, both the noise level and the noise character are considered when designing the HHSD, such that both are acceptable to the consumer.

In Fig. 1, the optional pivoting portion, 38, is joined to the scrubbing surface, 28, and allows the user to easily direct the scrubbing surface, 28, to a specific portion of the item to be cleaned, and to follow the contours of the item, by changing the relative angle between the scrubbing surface and the ergonomic grip. If the dispensing chamber is located distal from the scrubbing surface, and a dispensing passage is required which passes through the pivoting portion, then a preferred arrangement to reduce blockage of the dispensing passage is described in U.S. Patent No. 5,988,920 to Kunkler and Benecke, issued on November 23, 1999.

Fig. 2 is a cut-away side view of a preferred embodiment of the HHSD. The HHSD, 10, is cut-away to show the interior area, 40, which contains a electromechanical motor, 42, joined to a motor activator, 32, via a wire, 44. A wire, 44, also joins a battery, 46, and the motor activator, 32, and the battery, 46, and the electromechanical motor, 42. When depressed, the motor activator, 32, completes the circuit, and provides electricity from the battery, 46, to the electromechanical motor, 42, which in turn provides a mechanical action to the scrubbing surface, 28.

The mechanical motor useful herein is known in the art, and provides a mechanical action such as lateral action, rotational action, or a combination thereof. If a lateral action is provided, then from a user-comfort, battery-usage, and design standpoint, it is preferred that the electromechanical motor provide the scrubbing surface with a lateral frequency of from about 0.5 hertz (hz) to about 300 hz, preferably from about 1 hz to about 100 hz, and more preferably from about 1 hz to about 40 hz. Similarly, if a rotational action is provided, then it is preferred that the electromechanical motor provide the scrubbing surface with a rotational frequency of from about 0.5 revolutions per second (rps) to about 200 rps, preferably from about 1 rps to about 100 rps, and more preferably from about 1 rps to about 50 rps. Furthermore, if a rotational action is provided, then it is preferred that the electromechanical motor herein provide a high torque, so as to provide a rotational action, even when the scrubbing surface is strongly pressed against the item to be cleaned. This may further provide significant cleaning, noise reduction, vibration reduction, and/or noise character advantages.

The battery useful herein may be any disposable, and/or rechargeable battery or other power source known in the art, preferably an alkaline battery, a nickel-cadmium battery, a nickel-metal hydride battery, a zinc-carbon battery, a silver oxide battery, a lithium battery, or a combination thereof. Multiple batteries may also be used herein. In cases where the battery is a rechargeable battery, it is highly preferred that the recharging mechanism be an induction-type recharging mechanism, typically with a convenient recharging stand (Fig. 4 at 64), as these do not require external contacts in order to recharge the battery. Such a recharging system, which is commonly used in rechargeable cordless phones and razors, is especially preferred as it avoids corrosion of external (i.e., exposed on the exterior area of the waterproof casing) recharging contacts, and potential short-circuiting caused by electricity undesirably flowing between

external recharging contacts. In addition, as the HHSD is hand-held, and is preferably self-contained, a battery having a high voltage to weight ratio and/or a high amperage to battery weight ratio is highly preferred, as is a light weight battery, a battery having a small volume, a highly efficient battery, etc. Typically, when fully-charged, the battery provides at least about 10 minutes, preferably at least about 30 minutes, and more preferably at least about 1 hour of continuous use, before requiring recharging and/or replacement. When not in use and/or not in a recharging stand, the battery preferably provides stand-by power for at least several hours. The battery useful herein may be removable, replaceable and/or permanent, as desired.

In Fig. 2, a dispensing activator, 26, is directly joined to a dispensing mechanism, 48, which pumps the cleaning composition, 50, from the dispensing chamber, 52, through the dispensing passage, 54, so as to exit the orifice, 24. Upon being expelled from the interior area, 40, the cleaning composition, 50, is absorbed into the back side of the porous scrubbing surface, 28. The cleaning composition, 50, then is transferred through the porous scrubbing surface, 28, to the abrasive scrubbing surface, 28a, which is used to contact the item to be cleaned. The dispensing activator, 26, the dispensing mechanism, 48, and the battery, 46, are interconnected by wires, 44.

The dispensing mechanism useful herein may be an electromechanical dispensing mechanism as depicted in Fig. 2, but other dispensing mechanisms are also useful herein. For example, a manual dispensing mechanism, a water-pressure dispensing mechanism (Fig. 3 at 48), etc. The manual dispensing mechanism useful herein is typically a manually-operated pump or trigger-type dispensing mechanism. A non-limiting example of a water-pressure dispensing mechanism is further described, below.

The dispensing chamber useful herein may be either permanently or removably affixed to the interior area of the waterproof casing, as preferred. However, it is preferred that the dispensing chamber be a removable dispensing chamber, preferably a removable cartridge-type dispensing chamber, which may be easily replaced, removed, and/or exchanged, as the cleaning composition therein is consumed. Furthermore, a plurality of dispensing chambers and a plurality of orifices may be useful herein, with each dispensing chamber providing a different cleaning composition, and/or providing incompatible chemistries; for example, a first cleaning composition containing a peroxygen bleach, and a

second cleaning composition containing an enzyme which would normally be denatured by a peroxygen bleach, if present in the same cleaning composition. In such a case, each dispensing chamber may be joined to a dispensing mechanism, which in turn is joined to a separate orifice. Alternatively, a plurality of dispensing chambers may be joined to a single dispensing mechanism and/or a single orifice. Such an arrangement may be desirable where specific chemistries are to be mixed and/or activated prior to being expelled from the waterproof casing.

Typically, for convenience, ease of use, and for weight limitation reasons, the dispensing chamber has a volume of from about 15 mL to about 400 mL, preferably from about 50 mL to about 350 mL. If multiple dispensing chambers are provided, then their total volume is preferably within the above ranges. Without intending to be limited by theory, it is believed that a volume lower than the above range may require refilling and/or replacement too often, and thus may be inconvenient for the user, whereas volumes greater than the above range may cause the HHSD to be too heavy for convenient and extended use when the dispensing chamber is filled with a cleaning composition.

In a preferred embodiment, a portion of the dispensing chamber protrudes from the interior area, and/or forms part of the exterior area of the waterproof casing. Such a design is especially preferable where the dispensing chamber is to be replaced regularly, or often. When at least a portion of the dispensing chamber is exposed outside of the interior area of the waterproof casing, then it may be more easily replaced and/or removed, without having to disassemble the HHSD. Such a design is especially useful in conjunction with a removable cartridge-type dispensing chamber.

An example of a highly preferred removable cartridge-type dispensing chamber is a dispensing chamber which has a seal which is either punctured or displaced upon insertion into the waterproof casing, or which has a seal which is removed prior to insertion into the interior area of the waterproof casing. Preferred seals and coupling arrangements for the interior area, the waterproof casing, and/or the dispensing chamber are described in U.S. Patent No. 5,842,504 to Schennum and Miller, issued on December 1, 1998; U.S. Patent No. 5,842,682 to Schennum, et al., issued on December 1, 1998; and U.S. Patent Application No. 09/201618 to Benecke, filed on November 30, 1998.

Fig. 3 shows a side view of a preferred embodiment of a HHSD which has a water connection, 56, which connects to a water hose, 58. The water hose, 58, in turn, is connected to a faucet (not shown) or the like. The embodiment of Fig. 3 is especially suited for dispensing a cleaning composition and for rinsing the item to be cleaned. In Fig. 3, a transparent dispensing chamber, 52, is removably joined to the interior area, 40, via a set of complementary threads (not shown) on the transparent dispensing chamber, 52, and the interior area, 40. The cleaning composition, 50, is drawn through the dispensing mechanism, 48, via a vacuum created when the water from the water connection, 56, flows through the dispensing passage, 54, which is located in the interior area, 40. Thus, the mixture of water and cleaning composition, 50, are expelled from the orifice (not shown in Fig. 3), which is surrounded by the scrubbing surface, 28. The user controls dispensing of the cleaning composition, 50, by depressing the dispensing activator, 26, which is adjacent to the motor activator, 32, on the ergonomic grip, 34. Also adjacent to the dispensing activator, 26, is a rinse activator, 60, which controls the water flow. Although in the embodiment of Fig. 3, it is necessary to activate both the rinse activator, 60, and the dispensing activator, 26, in order to dispense the cleaning composition, 50, this feature is optional; for example, the HHSD may be designed such that when the dispensing activator is activated, the water from the water connection automatically flows to create the vacuum and dispense the cleaning composition.

In Fig. 3, an optional heating element, 62, is provided on the exterior area, 22, of the waterproof casing, 20. The heating element herein provides localized heat to the item to be cleaned, via the scrubbing surface. This may help to solubilize and/or melt certain soils, such as oils and fats, and/or may help increase bleaching effectiveness, enzyme effectiveness, etc. The heating element may have a separate activator, or may be automatic, as desired. For example, when the electromechanical motor is activated, an electrical heating element may be automatically activated as part of the same circuit. Alternatively, the heating element may be a non-electrical heating element, for example, a chemical heating element impregnated in the scrubbing surface, which employs a chemical which creates heat through an exothermic reaction when contacted with water. Preferably, the heating element will provide the scrubbing surface with a surface temperature of from about 35 °C to about 50 °C, so as to balance cleaning efficacy and safety.

Fig. 4 shows a partial side view of a HHSD, 10, in an induction-type recharging stand, 64. The HHSD also has a built-in charge indicator, 66, which indicates the approximate percent of charge remaining in the rechargeable battery (not shown). The charge indicator useful herein may be any type of charge indicator known in the art, such as are used for rechargeable razors, cameras, etc. Preferred embodiments of the charge indicator herein include one or more light emitting diodes, a meter, a color indicator, a liquid crystal display, a light, etc.

In a preferred embodiment, the HHSD has a plurality of pre-programmed and/or updateable cleaning options which coordinate various factors such as type of soil/dirt, type of item to be cleaned, recommended chemistry, recommended electromechanical motor speed, recommended heating element temperature, recommended scrubbing surface, etc., and provides this recommendation to the user, via, for example, a series of lights, or a liquid crystal display screen. The user may then be able to select a particular cleaning option by pressing a button, adjusting a dial-type selector on the HHSD, etc. In a preferred embodiment, the recharging stand includes a display, such as a liquid crystal display, thereupon, which provides selections, and/or instructions to the HHSD regarding the cleaning option selected, via, for example, a data port, preferably a wireless data port such as a radio transmitter or an infrared data port. In a highly preferred embodiment, the HHSD contains a microprocessor therein which controls the various cleaning options' parameters (e.g., heating element temperature, motor speed, etc.), and automatically senses the type of scrubbing surface attached, the type of cleaning composition therein, etc. to help the user select the most appropriate cleaning option. Thus, the microprocessor, and/or the controlling software may be updateable via, for example, a personal computer, or the internet, so as to take advantage of new cleaning compositions, new scrubbing surfaces, new cleaning options, etc.

In a preferred embodiment, the HHSD also assists in drying the item to be cleaned, by, for example, providing air flow, a drying composition, heat, etc. Such a feature may, for example, significantly reduce water spots on glasses, allow the user to quickly finish the entire dishwashing process, etc.

In a highly preferred embodiment, the battery efficiency, size and weight of the device, and longevity of battery life, is optimized via the use of smart power management technology based on the use of microintegrated circuits to regulate

power flow, amperage, etc. Examples of preferred smart power management technologies useful herein are disclosed in U.S. Patent No. 6,074,775 to Gartstein and Nebrigic, granted on June 13, 2000; and U.S. Patent No. 6,118,248 to Gartstein and Nebrigic, granted on Sept. 12, 2000.

Cleaning Composition

The cleaning composition useful herein may be any consumer product composition which is intended to be directly or indirectly (e.g., by dispersing in water) applied to an item to be cleaned. The item to be cleaned is usually subjected to a scrubbing action, either during, or after application of the cleaning composition. Preferably, the cleaning composition herein will be a cleaning composition designed specifically for use with the HHSD, although other types of cleaning compositions may be useful herein as well. Without intending to be limited by theory, it is believed that a hard surface cleaning composition may especially benefit from the HHSD, kit and method herein, as they are commonly used in a hand-washing situation, and in a situation where extended scrubbing is required. The cleaning composition herein is typically soluble, preferably highly soluble, in water.

The cleaning composition useful herein is not limited in physical form, and may be aqueous or non-aqueous, and may be in a liquid, solid, paste, foam, granule, gel, or any other consumer-acceptable form, as long as the dispensing mechanism is designed to handle that physical form. For ease of use, refilling, etc., a preferred cleaning composition useful herein includes an aqueous liquid cleaning composition, a non-aqueous cleaning composition, and a gel cleaning composition.

The cleaning composition useful herein may include a variety of ingredients known in the art, for example, a surfactant, a solvent, water, a soil release agent or soil release polymer, a perfume, a dye, a bleach, an enzyme, a malodor absorbing agent (e.g., cyclodextrin), etc.

The hard surface cleaning composition useful herein is typically formulated for use on a surface and/or an item such as a dish, tiling, flooring, a wall, glass, etc. Preferably, the hard surface cleaning composition is a hand dishwashing composition, a floor cleaning composition, and/or a glass cleaning composition.

Preferred examples of such a hard surface cleaning composition include aqueous and non-aqueous cleaning compositions such as described in, for

example, U.S. Patent. No. 5,990,065 to Vinson, et al., issued on Nov. 23, 1999; WO 99/03512 A1 to Boucher and Kain, published on January 28, 1999; WO 99/24539 A1 to Kasturi, et al., published May 20, 1999; WO 99/27058 A1 to Kasturi, et al., published June 3, 1999; WO 99/27054 to Kasturi and Schafer, published on June 3, 1999; WO 99/27053 to Kasturi, et al., published on June 3, 1999; WO 99/27057 to Kasturi, et al., published on June 3, 1999; WO 99/63034 to Vinson, et al., published on December 9, 1999; WO 00/46331 to Clarke, et al., published Aug. 10, 2000; and EP Application No. 99/870275.7 by Clarke, et al., filed on December 22, 1999.

A highly preferred cleaning composition useful herein also contains a bleach, such as a chlorine bleach, an oxygen bleach, or a mixture thereof; and more preferably a pre-formed peracid bleach, such as e-phthalimido-peroxyhexanoic acid, available as EURECO® from Ausimont USA, Inc. (Thorofare, New Jersey, USA; see also <http://www.ausiusa.com>). If present, the bleach, and preferably the pre-formed peracid bleach, will typically be present at a level of from about 2% to about 20% by weight of the cleaning composition, although higher and lower levels are also useful herein. To improve stability, a pre-formed peracid bleach may be contained within a composition having a pH of less than about 7. Then, upon activation, the pre-formed peracid bleach may release the peracid, which in turn generates active oxygen which bleaches the item to be cleaned.

Furthermore, it is highly preferred that the cleaning composition have a pH of more than about 7, more preferably more than about 11, during use, as an alkaline environment may significantly help to loosen and dissolve certain soils. Such a pH during use may be provided by employing pH buffers and/or other methods known in the art.

The physical properties of the cleaning composition, and especially the viscosity thereof, should be considered when designing the HHSD, the orifice, the dispensing mechanism, etc., so as to provide an acceptable flow rate when the dispensing activator is activated. Alternatively, the dispensing activator and/or the dispensing mechanism may contain variable speeds which allow the user to vary the speed and/or volume at which the cleaning composition is expelled from the orifice.

The scrubbing surface herein may contain a number of active ingredients impregnated thereupon, including an enzyme, a bleach, a surfactant, a builder, a

biocide, a perfume, a polymer, a moisturizer, an alkalinity source, a pH buffer, a rinse aid, a solvent, and a mixture thereof. These may in turn be optionally formulated with a controlled release technology so as to enhance stability, or to deliver consistent active delivery during use. Preferably, the scrubbing surface is impregnated with a controlled release technology selected from the group consisting of an emulsion polymer, a zeolite, a cyclodextrin, a starch encapsulate, a multi-layered thin film polymer, and a combination thereof.

Method of Use

The present invention is used by providing a HHSD, providing a cleaning composition within the dispensing chamber, expelling a portion of the cleaning composition from the orifice, for example, by activating the dispensing activator, and contacting the item to be cleaned with the scrubbing surface, so as to clean the item. Typically, the item to be cleaned will also be contacted with water, either before, during, or after the HHSD is contacted to the item. Furthermore, the item may optionally be rinsed with water after the cleaning composition has contacted the item. Preferably, the item to be cleaned is a hard surface, such as a dish, a pot, a pan, a bathroom or kitchen tile, glass, flooring, tableware, etc.

Typically, the cleaning composition will be expelled from the orifice onto the item to be cleaned, the scrubbing surface, or both. This efficiently directs the cleaning composition to the location where it is needed, and where it will have the greatest benefit.

If multiple scrubbing surfaces, multiple cleaning compositions, etc. are employed, then the method of use herein may further include the step of selecting the appropriate scrubbing surface, selecting the appropriate cleaning composition, selecting the appropriate cleaning option, etc.

Examples of the invention are set forth hereinafter by way of illustration and are not intended to be in any way limiting of the invention.

EXAMPLE 1

A HHSD as depicted in Fig. 2 is provided, which is intended to be held in a consumer's right hand while washing dishes. In addition, the HHSD contains a vibration buffer, and a pivoting portion which allows the user to easily use the HHSD for an extended period of time, such as 30 minutes, without tiring. When the rechargeable battery is fully charged, it provides up to 1 hour of continuous use. The battery is rechargeable by inserting the base (i.e., opposite the

scrubbing surface) of the waterproof casing into an induction-type recharging stand as seen in Fig. 4. The electromechanical motor provides the scrubbing surface with a lateral (side-to-side) scrubbing motion, at a variable rate of from 5 hz to 75 hz. The dispensing activator and the motor activator are variable-speed activators. Thus, the harder they are pressed, the more quickly the cleaning composition is expelled, and the more quickly the electromechanical motor moves the scrubbing surface, respectively.

The scrubbing surface is joined to the exterior area, which is in turn joined to the electromechanical motor. The scrubbing surface is made of porous foam rubber which is covered by a plastic, mildly abrasive surface. The scrubbing surface is attached to the exterior area by VELCRO™ fasteners, which are easily removable by a user, and yet provide good adhesion when the HHSD is in use.

The HHSD is sold together with a liquid dishwashing composition as a single item. The liquid dishwashing detergent composition contains an anionic surfactant, an oxygen bleach, minor ingredients, and a carrier system. The dispensing chamber contains 150 mL of cleaning composition when filled.

The dispensing chamber is filled with the liquid dishwashing composition, and the battery is charged. The dispensing activator is pressed, and a portion of the liquid dishwashing composition is expelled onto the scrubbing surface. The motor activator is then pressed, and the scrubbing surface begins to move back and forth. The moving scrubbing surface is then applied so as to contact the surface of a dish, thereby cleaning the dish.

EXAMPLE 2

A HHSD is provided, according to Fig. 1, except that it has two separate dispensing chambers, two separate dispensing activators, two separate dispensing mechanisms, and two separate orifices. The first dispensing chamber contains an oxygen bleach-containing composition, and the second dispensing chamber contains an enzyme-containing composition. The dispensing chambers are provided as removable cartridge-type dispensing chambers.

EXAMPLE 3

A HHSD is provided according to Fig. 3. It is sold in a kit with 3 different removable, cartridge-type dispensing chambers, and three identical, detachable scrubbing surfaces. The first cartridge-type dispensing chamber contains a glass cleaning composition. The second cartridge-type dispensing chamber contains a

liquid dishwashing composition. The third cartridge-type dispensing chamber contains a bathroom tile cleaning composition.

EXAMPLE 4

A HHSD is provided according to Example 1, except that the electromechanical motor provides a rotational mechanical action for cleaning.

EXAMPLE 5

Three single-compartment HHSDs are provided in three separate kits. Each kit contains a single cleaning composition. The cleaning compositions are described, below:

	Example A	Example B	Example C
Butyl carbitol (Diethylene glycol monobutyl ether)	5		12
Dowanol PNB (Propylene glycol butyl ether)	5		
Monoethanol amine	5	2	12
Na ₂ CO ₃	2		
C ₁₂ amine oxide	1	5	2
Laponite	1		2
C ₁₂ alkyl ethoxy _{1,0} sulphate		25	
C ₁₂ alkyl sulphate		10	
MgCl		0.5	
NaOH	1	4	3
Silicone antifoam		0.2	
Water, minors	balance	balance	balance

EXAMPLE 6

Three dual-compartment HHSDs are provided in three separate kits. Each kit contains two separated cleaning compositions. During use, both cleaning compositions are dispensed together, at a predetermined volume ratio, to form an activated cleaning composition. The cleaning compositions are described, below:

	Example D	Example E	Example F
1st compartment cleaning composition:			
Butyl carbitol (Diethylene glycol monobutyl ether)	5		
Dowanol PNB (Propylene glycol butyl ether)	5		
Mono ethanol amine	5	2	
Na ₂ CO ₃	2		
C ₁₂ amine oxide	1	5	4
Laponite	1		
C ₁₂ alkyl ethoxy _{1.0} sulfate		25	20
C ₁₂ alkyl sulfate		10	15
MgCl		0.5	
NaOH	1	2	0.5
CATALASE™ (Novo)		0.5 (protein)	
NATALASE™ amylase (Novo)			0.5 (protein)
Water, minors	balance	balance	balance
2nd compartment cleaning composition:			
e-phthalimido-peroxyhexanoic acid(EURECO®)	17	17	17
hydrogen peroxide		8	
Dibenzoyl peroxide	8	8	8
Laponite		1	
Xanthan gum	0.4		0.4
Citric acid	5	5	5
Water, minors	balance	balance	balance

WHAT IS CLAIMED IS:

1. A hand-held scrubbing device for cleaning a surface, the hand-held scrubbing device comprising a waterproof casing comprising:
 - A. an interior area further comprising:
 - i. an electromechanical motor;
 - ii. a battery joined to the electromechanical motor; and
 - iii. a dispensing chamber joined to a dispensing mechanism; and
 - B. an exterior area further comprising:
 - i. an orifice joined to the dispensing mechanism;
 - ii. a dispensing activator joined to the dispensing mechanism; and
 - iii. a scrubbing surface joined to the electromechanical motor,wherein when the dispensing chamber is filled with a cleaning composition and when the dispensing activator is activated, the dispensing mechanism expels a portion of the cleaning composition from the waterproof casing via the orifice; and wherein the electromechanical motor provides a mechanical action to the scrubbing surface.
2. The hand-held scrubbing device of Claim 1, wherein the orifice is aligned such that when the cleaning composition is expelled from the waterproof casing, it contacts the scrubbing surface.
3. The hand-held scrubbing device of Claim 1, wherein the scrubbing surface is removably connected to the exterior area.
4. The hand-held scrubbing device of Claim 1, wherein the dispensing mechanism is selected from an electromechanical dispensing mechanism, a manual dispensing mechanism, and a combination thereof.
5. The hand-held scrubbing device of Claim 1, further comprising a plurality of dispensing chambers and a plurality of orifices, wherein each dispensing chamber is joined to a dispensing mechanism, and wherein each dispensing mechanism is joined to a separate orifice.
6. The hand-held scrubbing device of Claim 1, wherein the dispensing chamber is a removable dispensing chamber.
7. The hand-held scrubbing device of Claim 1, wherein the battery is a rechargeable battery, wherein a least a portion of the waterproof casing

- removably rests in a recharging stand when not in use, and wherein when removably resting in the recharging stand, the rechargeable battery is recharged.
8. The hand-held scrubbing device of Claim 1, further comprising a pivoting portion, the scrubbing surface joined to the pivoting portion.
 9. The hand-held scrubbing device of Claim 1, further comprising a vibration buffer.
 10. The hand-held scrubbing device of Claim 1, which has a density during use of less than 1.0 g/cm^3 .
 11. The hand-held scrubbing device of Claim 1 which provides less than about 85 decibels of noise during use.
 12. The hand-held scrubbing device of Claim 3, wherein the scrubbing surface is impregnated with a controlled release technology selected from the group consisting of an emulsion polymer, a zeolite, a cyclodextrin, a starch encapsulate, a multi-layered thin film polymer, and a combination thereof.
 13. A method for cleaning an item comprising the steps of:
 - A. providing the hand-held scrubbing device of Claim 1;
 - B. providing a cleaning composition within the dispensing chamber;
 - C. expelling a portion of the cleaning composition from the orifice; and
 - D. contacting the item with the scrubbing surface to clean the item, wherein the cleaning composition is expelled from the orifice onto a location selected from the group consisting of the item, the scrubbing surface, and a combination thereof.
 14. A kit for providing improved cleaning comprising:
 - A. the hand-held scrubbing device of Claim 1; and
 - B. a cleaning composition.
 15. The kit of Claim 14, wherein the cleaning composition comprises a bleach.
 16. The kit of Claim 14, wherein the cleaning composition has a pH of more than about 11.
 17. The kit of Claim 15, wherein the cleaning composition comprises from about 2% to about 20% of a pre-formed peracid bleach, and wherein the cleaning composition has a pH of less than about 7.

Fig. 1

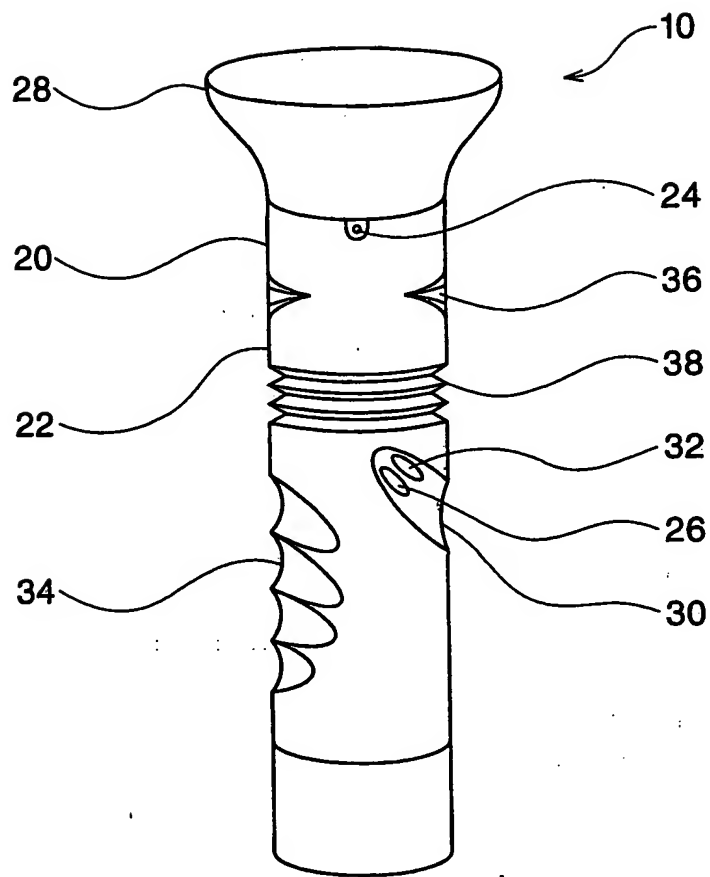


Fig. 2

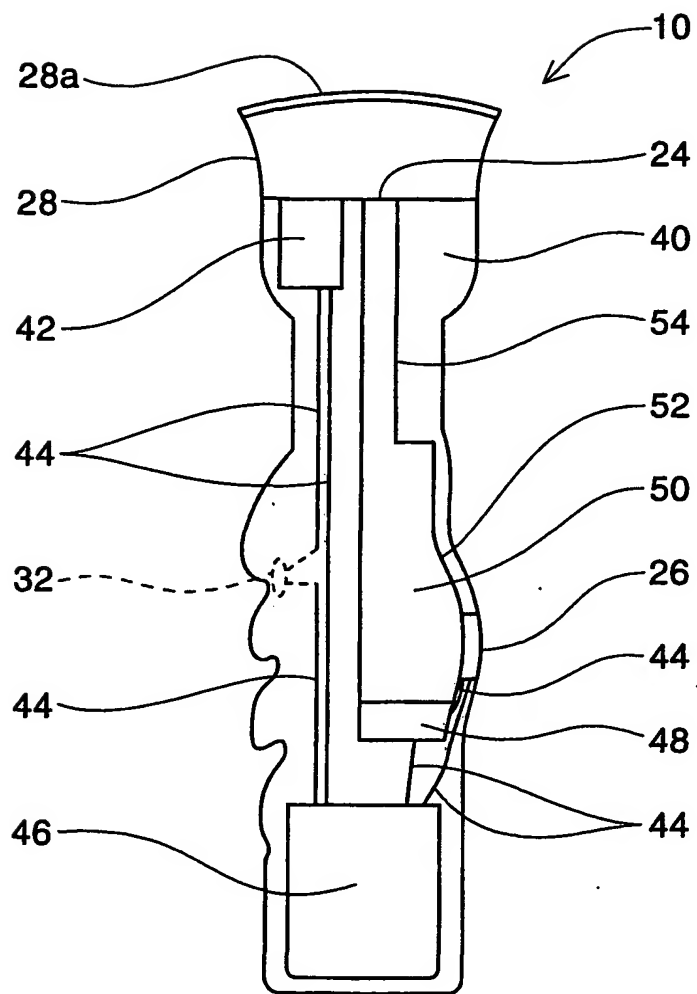


Fig. 3

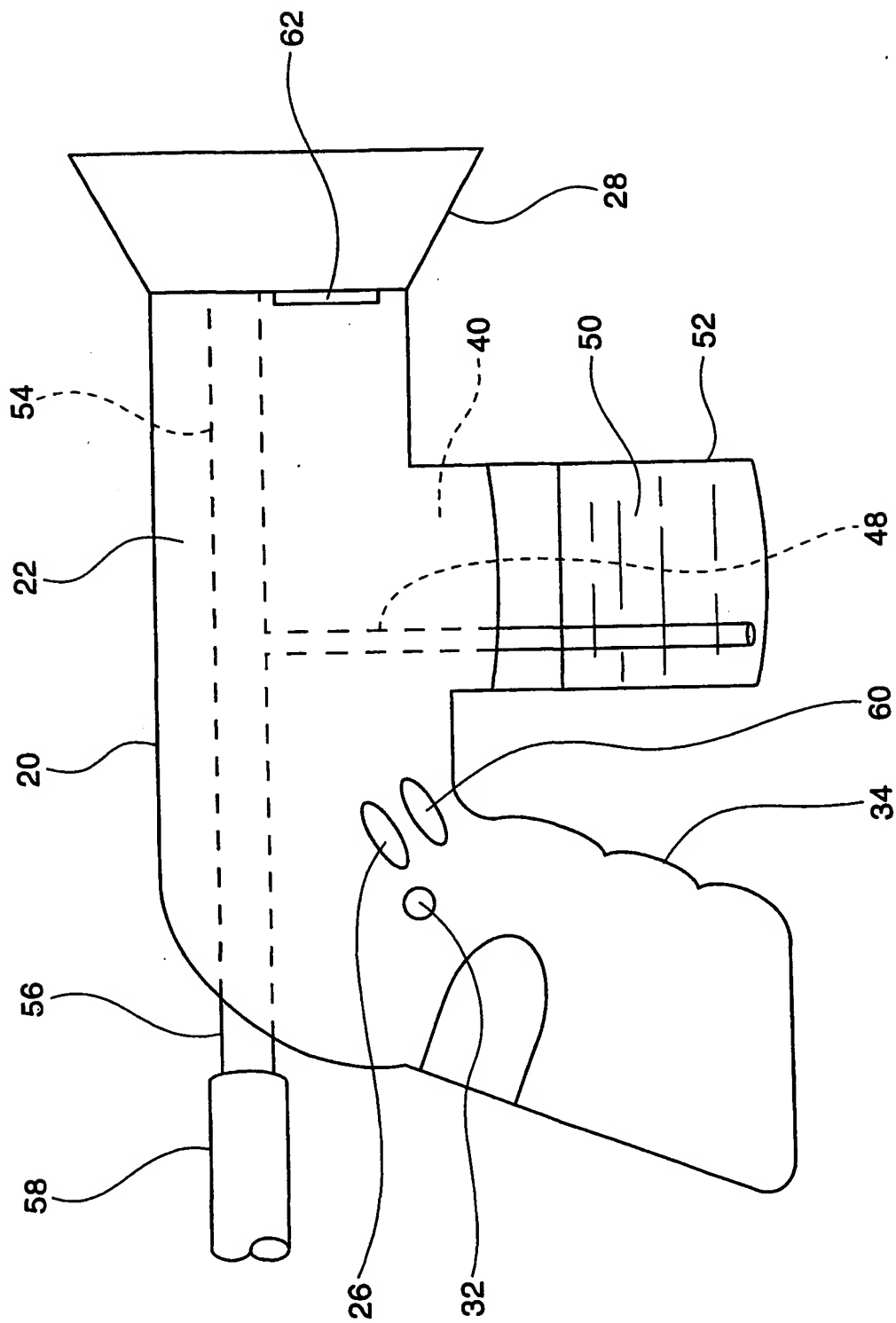
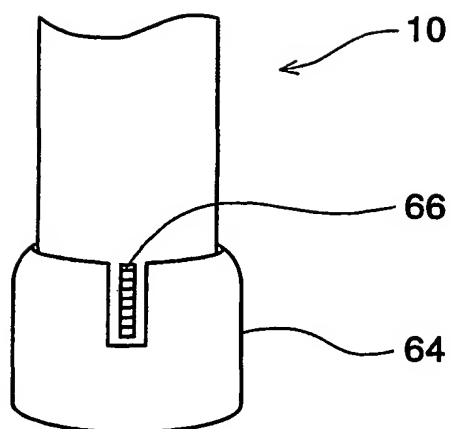


Fig. 4



(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
27 June 2002 (27.06.2002)

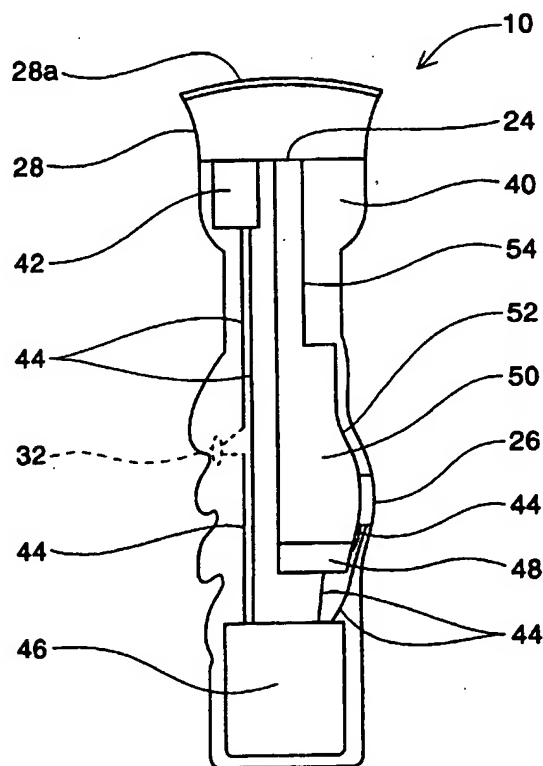
PCT

(10) International Publication Number
WO 02/049497 A3

- (51) International Patent Classification⁷: A47L 17/04, (72) Inventors: PIERONI, Lucio; 12-20-102 Kurakuen Niban-cho, Nishinomiya, Hyogo 662-0082 (JP). FOLEY, Peter, Robert; 3326 Glenhurst Place, Cincinnati, OH 45209 (US).
- (21) International Application Number: PCT/US01/50057
- (22) International Filing Date: 21 December 2001 (21.12.2001)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data: 60/257,842 21 December 2000 (21.12.2000) US
- (71) Applicant: THE PROCTER & GAMBLE COMPANY [US/US]; One Procter & Gamble Plaza, Cincinnati, OH 45202 (US).
- (74) Agents: REED, T., David et al.; The Procter & Gamble Company, 5299 Spring Grove Avenue, Cincinnati, OH 45217-1087 (US).
- (81) Designated States (*national*): AE, AG, AL, AM, AT (utility model), AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ (utility model), CZ, DE (utility model), DE, DK (utility model), DK, DM, DZ, EC, EE (utility model), EE, ES, FI (utility model), FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK (utility model), SK, SL, TJ, TM, TR, TT, TZ, UA, UG, UZ, VN, YU, ZA, ZW.

[Continued on next page]

(54) Title: A MOTORIZED HAND-HELD SCRUBBING AND DISPENSING DEVICE AND A METHOD OF USE THEREFOR



(57) Abstract: A hand-held scrubbing device (10) for cleaning a surface includes a waterproof casing (20) having an interior area (40) and an exterior area (22). The interior area (40) has an electromechanical motor (42), a battery (46) joined to the electromechanical motor (42), and a dispensing chamber (52) joined to a dispensing mechanism (48). The exterior area (22) has an orifice (24) joined to the dispensing mechanism (48), a dispensing activator (26) joined to the dispensing mechanism, and a scrubbing surface (28) joined to the electromechanical motor (42). When the dispensing chamber (52) is filled with a cleaning composition (50) and when the dispensing activator (26) is activated, the dispensing mechanism (48) expels a portion of the cleaning composition (50) from the waterproof casing (20), via the orifice (24). Furthermore, the electromechanical motor (42) provides a mechanical action to the scrubbing surface (28). A method for cleaning an item employs such a hand-held scrubbing device (10). A cleaning kit includes such a hand-held scrubbing device (10) and a cleaning composition (50).



(84) **Designated States (regional):** ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

(88) **Date of publication of the international search report:**
31 October 2002

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

Published:

— *with international search report*

INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 01/50057

A. CLASSIFICATION OF SUBJECT MATTER
 IPC 7 A47L17/04 A47L13/34 A47L13/26

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
 IPC 7 A47L A46B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5 881 418 A (ENOCH ROBERT B) 16 March 1999 (1999-03-16) column 2, line 23-57	1,2,4,13
Y	column 3, line 1 -column 4, line 39; figures 1-5	3,6-8,14
Y	US 5 423 102 A (MADISON AVA) 13 June 1995 (1995-06-13)	3,6-8
A	column 3, line 63-67; figures 5A-5B	1,2,4,13
Y	US 4 917 238 A (SCHUMACHER DONOVAN J) 17 April 1990 (1990-04-17) column 2, line 44 -column 3, line 32	14
	-/--	

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents:

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

T later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

X document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

Y document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

G document member of the same patent family

Date of the actual completion of the international search

29 July 2002

Date of mailing of the international search report

06/08/2002

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
 NL - 2280 HV Rijswijk
 Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
 Fax: (+31-70) 340-3016

Authorized officer

Laue, F

BEST AVAILABLE COPY

INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 01/50057

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 3 943 591 A (LANUSSE MARIE MARGUERITE) 16 March 1976 (1976-03-16) column 3, line 45-56 column 4, line 40 -column 5, line 33; figures 1-7	1-4,6,13
A	US 4 168 560 A (DOYEL JOHN S) 25 September 1979 (1979-09-25) the whole document	1-4,6,13

Form PCT/ISA/210 (continuation of second sheet) (July 1992)

INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 01/50057

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 5881418	A	16-03-1999	NONE
US 5423102	A	13-06-1995	NONE
US 4917238	A	17-04-1990	CA 1317257 A1 04-05-1993
US 3943591	A	16-03-1976	FR 2233809 A5 10-01-1975
US 4168560	A	25-09-1979	AU 523081 B2 08-07-1982
		AU 5005279 A	17-04-1980
		DE 7925423 U1	24-01-1980
		FR 2438460 A3	09-05-1980
		GB 2035074 A , B	18-06-1980

BEST AVAILABLE COPY

THIS PAGE BLANK (USPTO)